



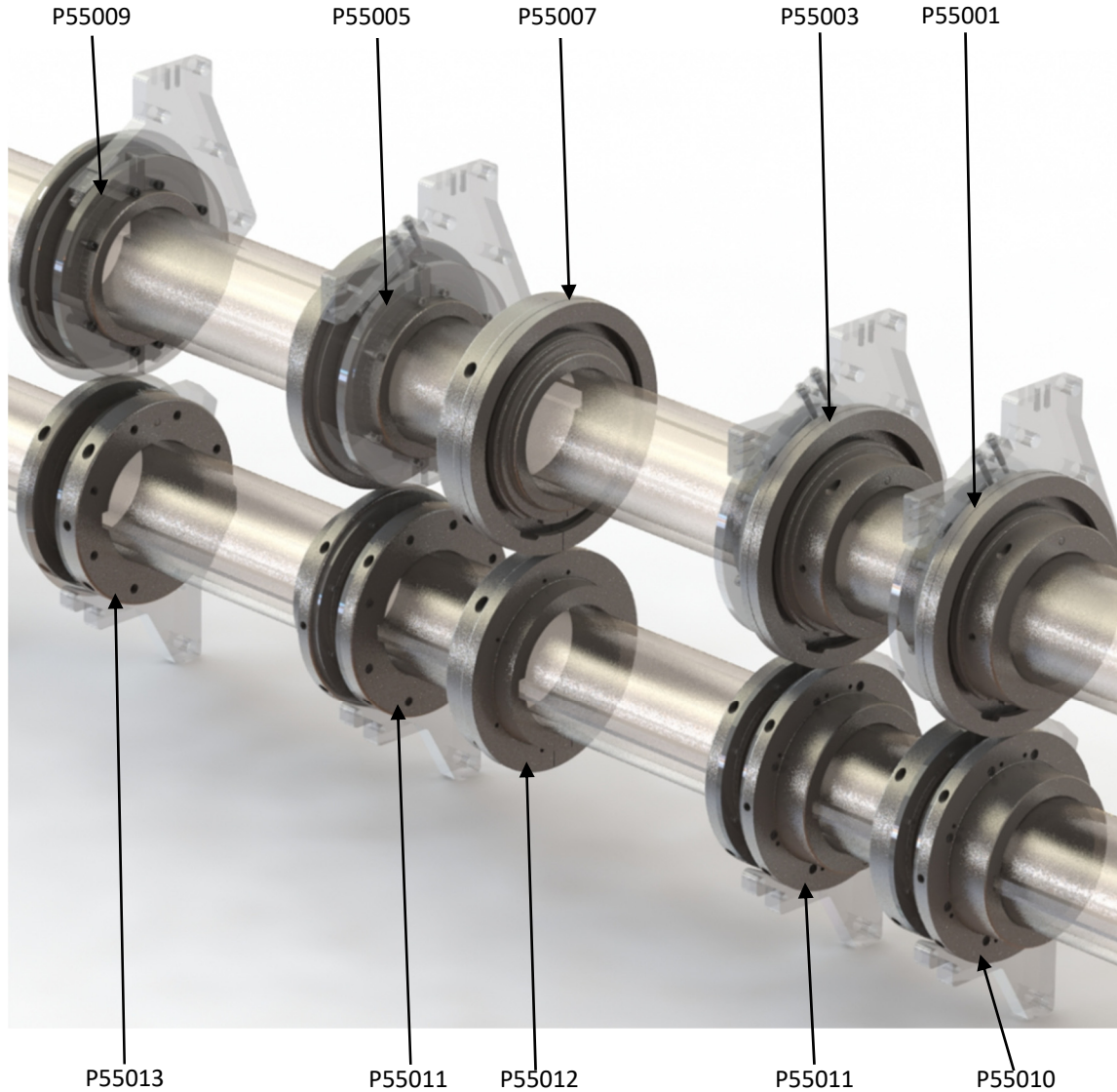
50" SATURN HEADS AND YOKES GUIDE



SLOTTER SHAFTS

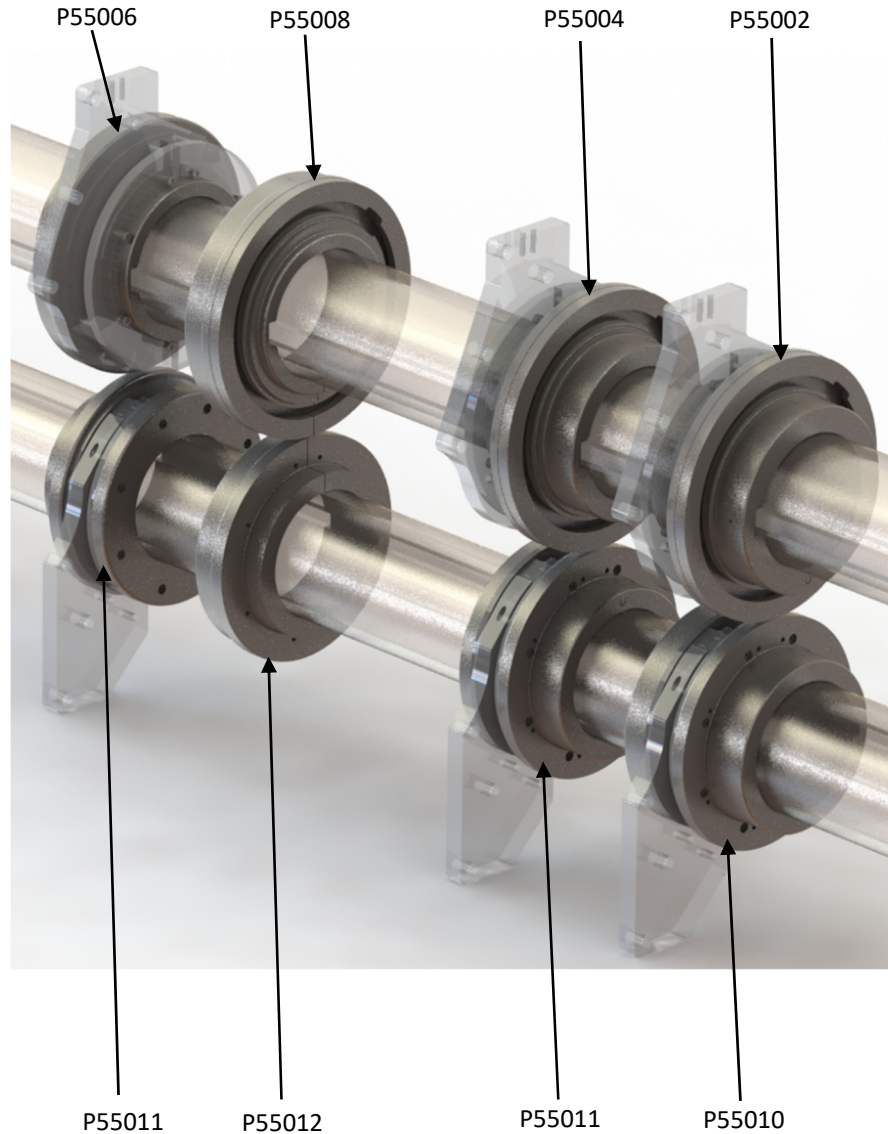
LEAD SLOTTER HEADS

BOARD TRAVEL



P55001	Yoked Upper Glue Tab Head OEM # 256768
P55003	Yoked Upper Slotter Head OEM # 407980
P55005	Yoked Upper Slotter Head OEM # 407979
P55007	Fixed Upper Slotter Head OEM # 407981
P55009	Yoked Upper Trim Knife Hub OEM # 256181
P55010	Yoked Lower Glue Tab Head OEM # 256762
P55011	Yoked Lower Slotter Head OEM # 256761
P55012	Fixed Lower Slotter Head OEM # 256763
P55013	Yoked Lower Trim Knife Hub OEM # 256764

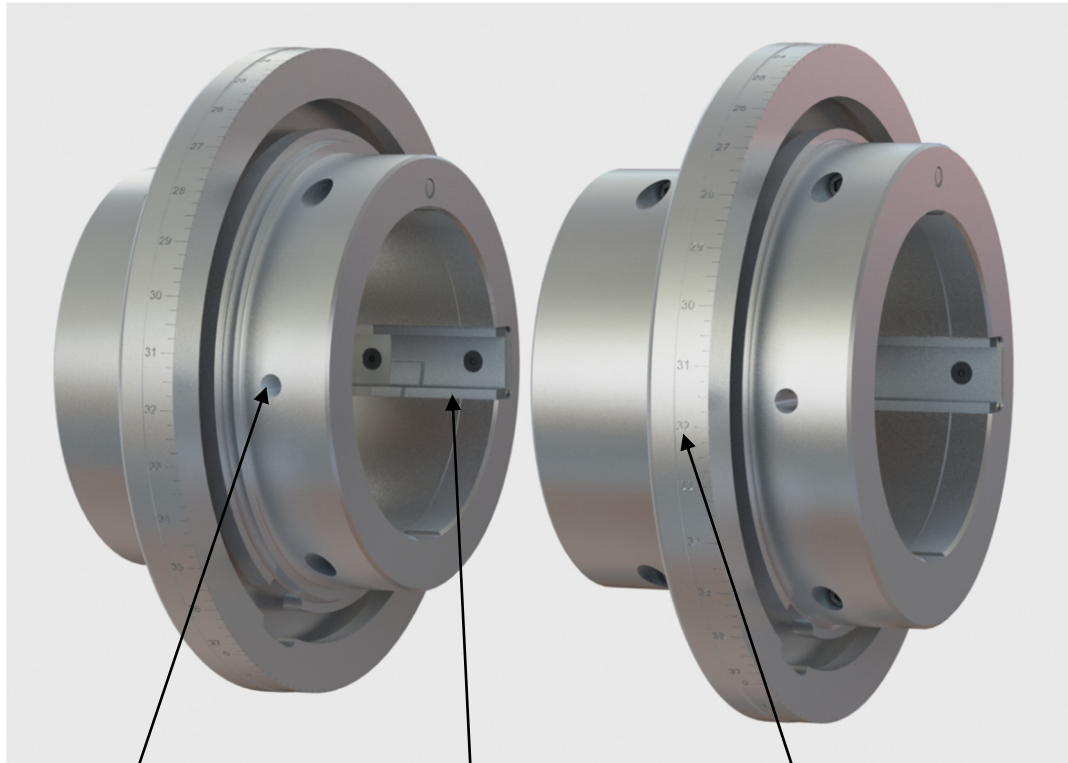
TRAIL SLOTTED HEADS



BOARD TRAVEL



P55002	Yoked Upper Glue Tab Head OEM # 407985
P55004	Yoked Upper Slotter Head OEM # 407983
P55006	Yoked Upper Slotter Head OEM # 407984
P55008	Fixed Upper Slotter Head OEM # 407986
P55011	Yoked Lower Slotter Head OEM # 256761
P55012	Fixed Lower Slotter Head OEM # 256763
P55013	Yoked Lower Trim Knife Hub OEM # 256764



Emergency Set Screw Hole
(all yoked heads)

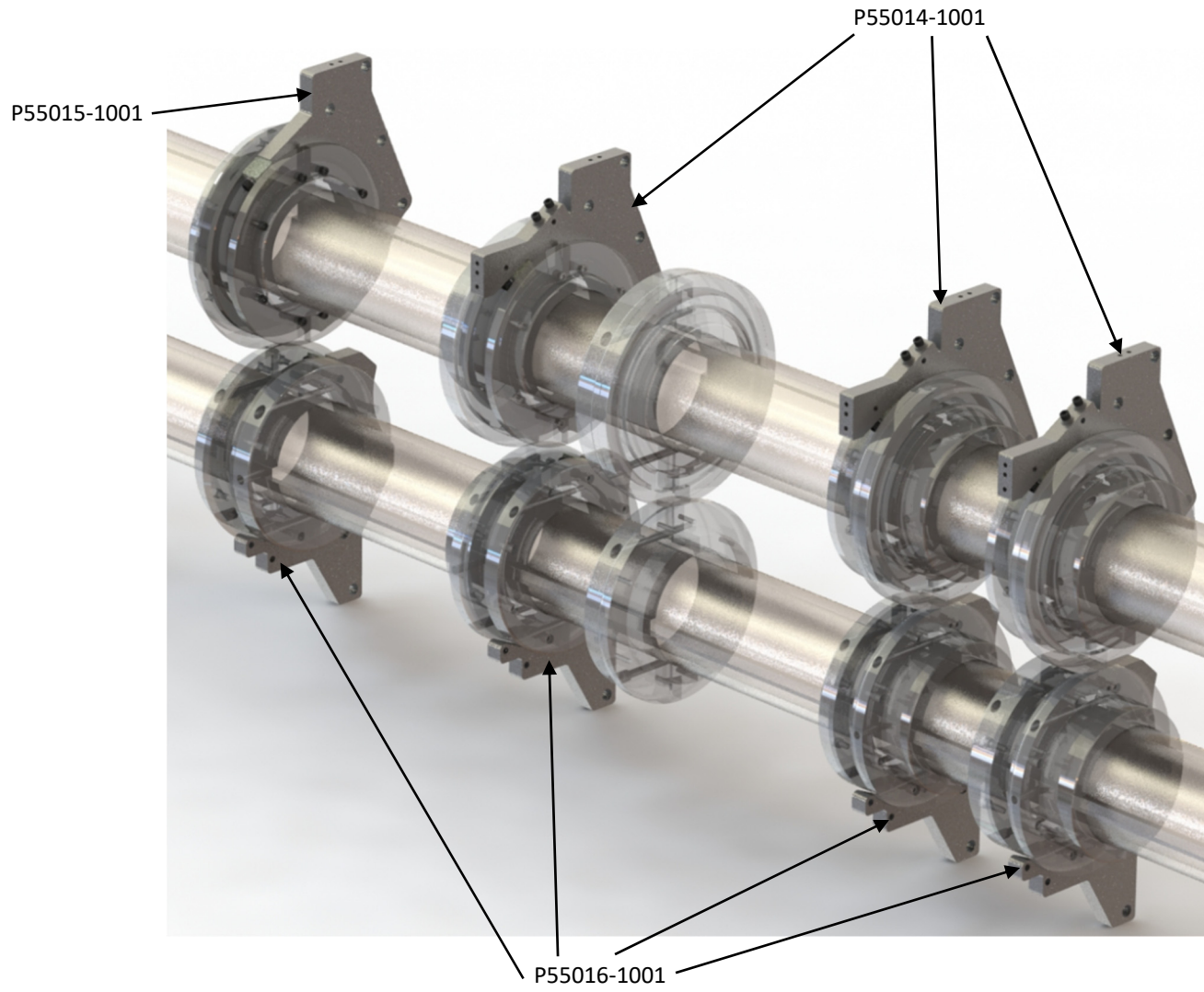
Replaceable keyway insert

Optional full index stamping

UPPER GLUE TAB HEAD AND UPPER SLOTTED HEAD FEATURES AND DEFINITIONS

LEAD SLOTTED SHAFT YOKES

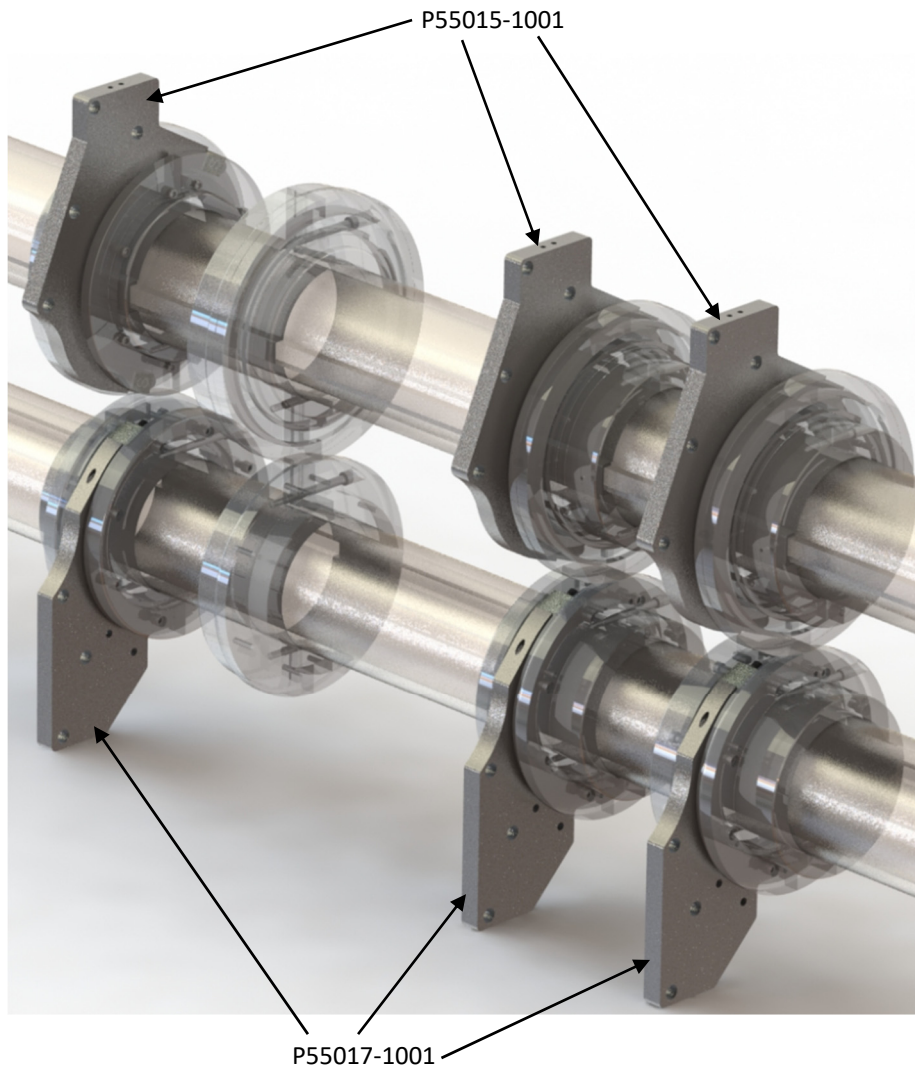
BOARD TRAVEL



P55014-1001	Upper Slotter Shoe Assy Lead Slotters
P55015-1001	Upper Slotter Shoe Assy Trim Knife Position
P55016-1001	Lower Slotter Shoe Assy Lead Positions

TRAIL SLOTTED SHAFT YOKES

BOARD TRAVEL



P55015-1001	Upper Slotter Shoe Assy Lead Slotters
P55017-1001	Lower Slotter Shoe Assy Lead Slotters

LEAD SLOTTED SHAFT WEAR PLATES

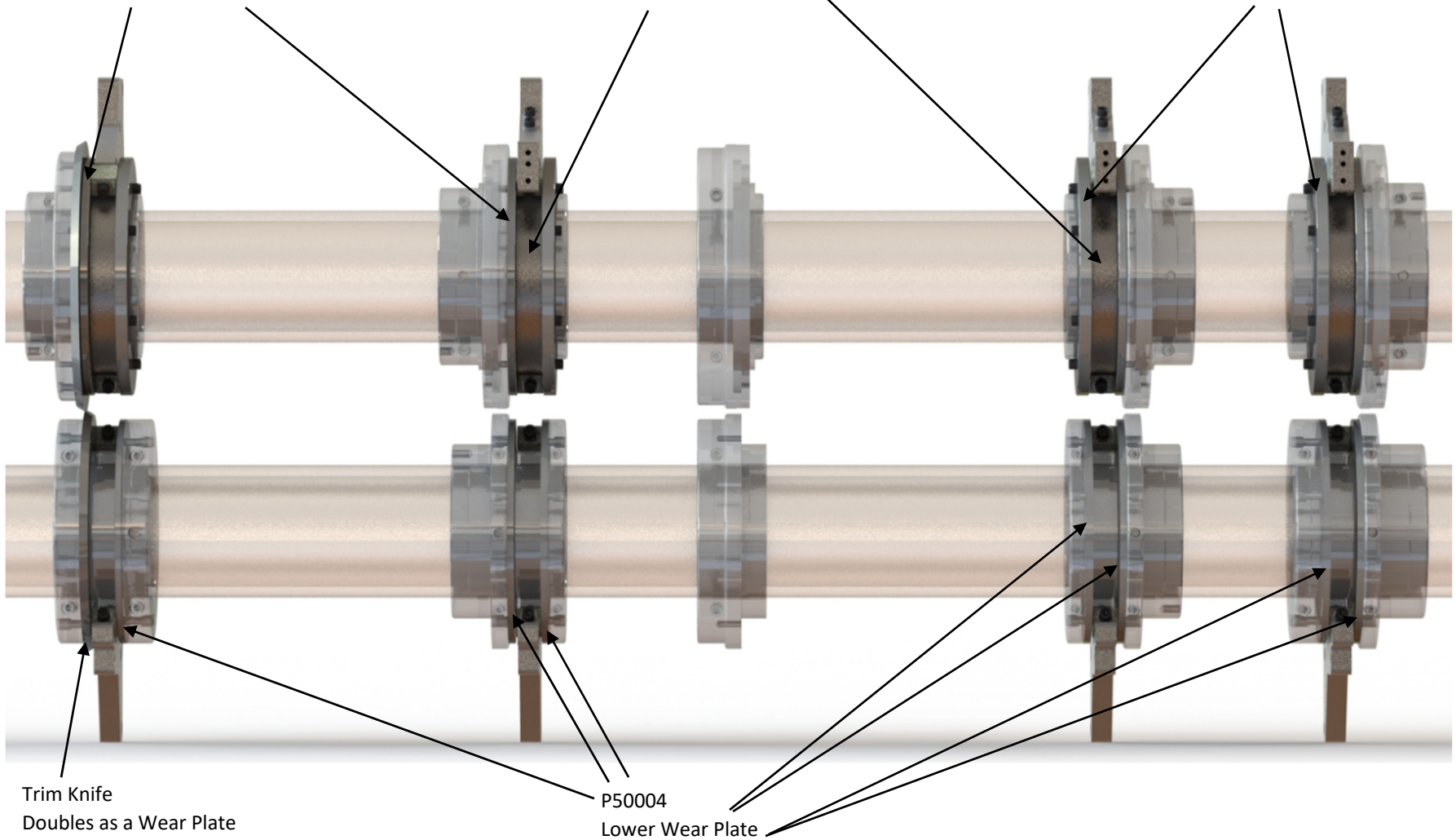
BOARD TRAVEL



P55020 – Inner Wear Plate

P55022 – Yoke Spacer

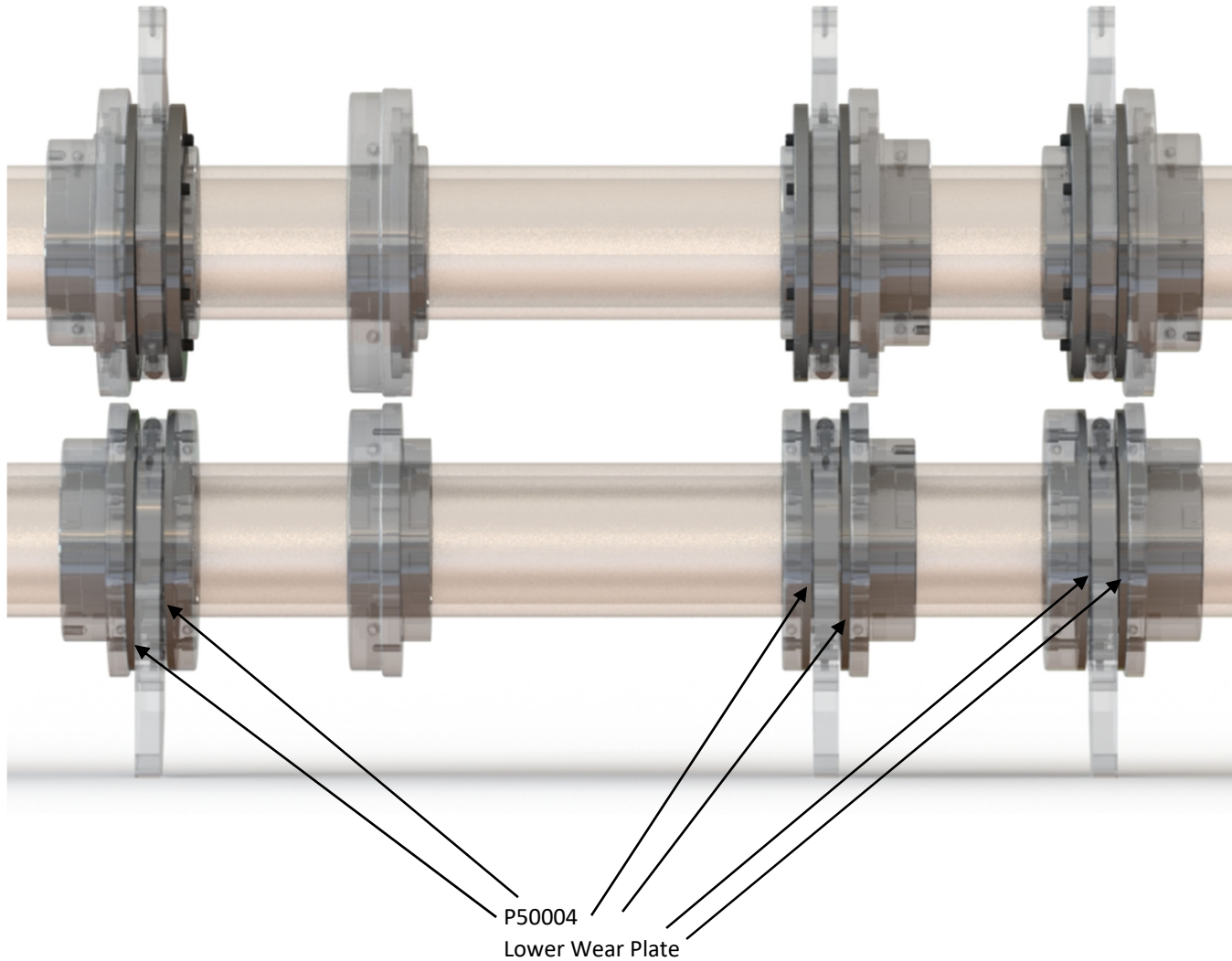
P55021 – Outer Wear Plate



TRAIL SLOTTED SHAFT WEAR PLATES

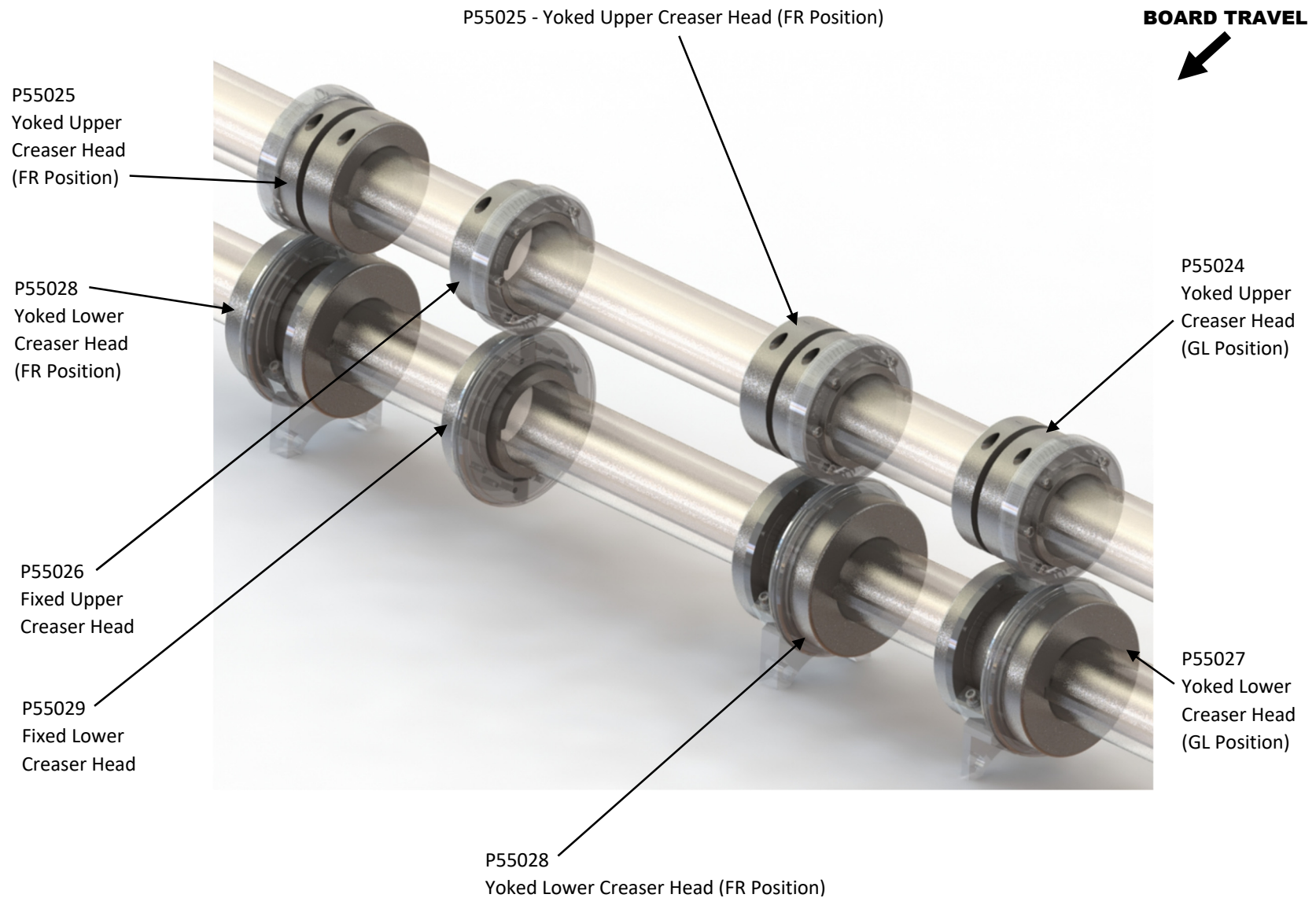
Same Upper Yoke Plate Configuration as lead shaft

BOARD TRAVEL



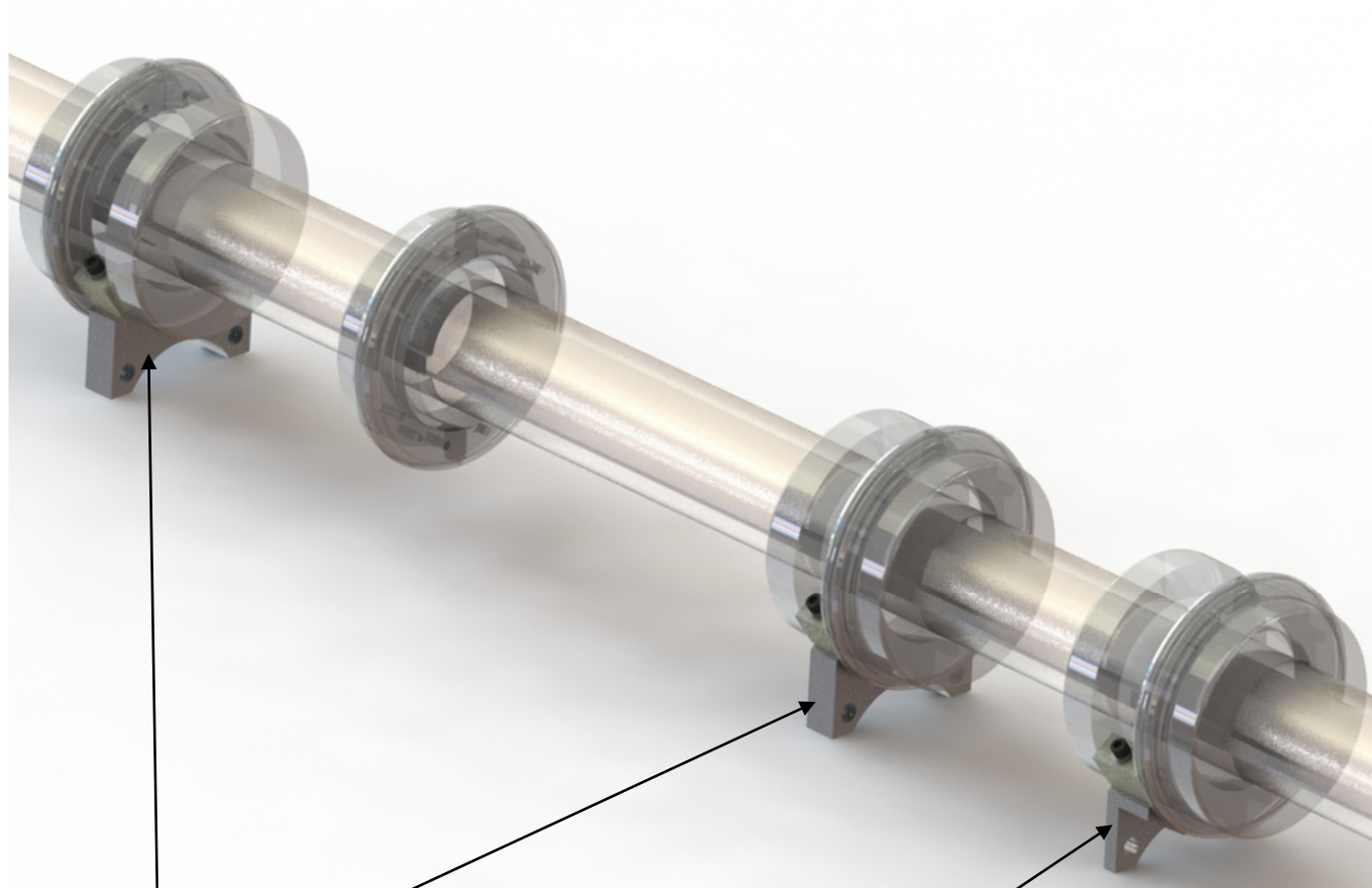
CREASER SHAFTS

CREASER BASE HEADS



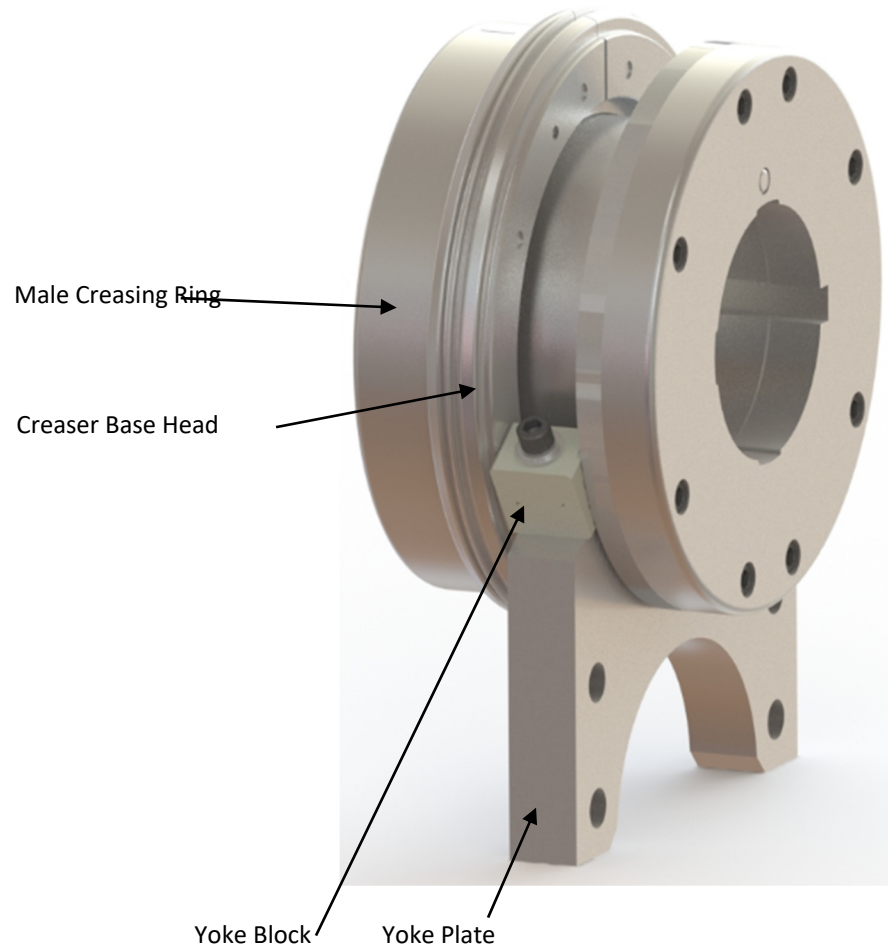
CREASER YOKES

BOARD TRAVEL



P55018-1001
Lower Creaser Shoe Assy
Folding Rail Position

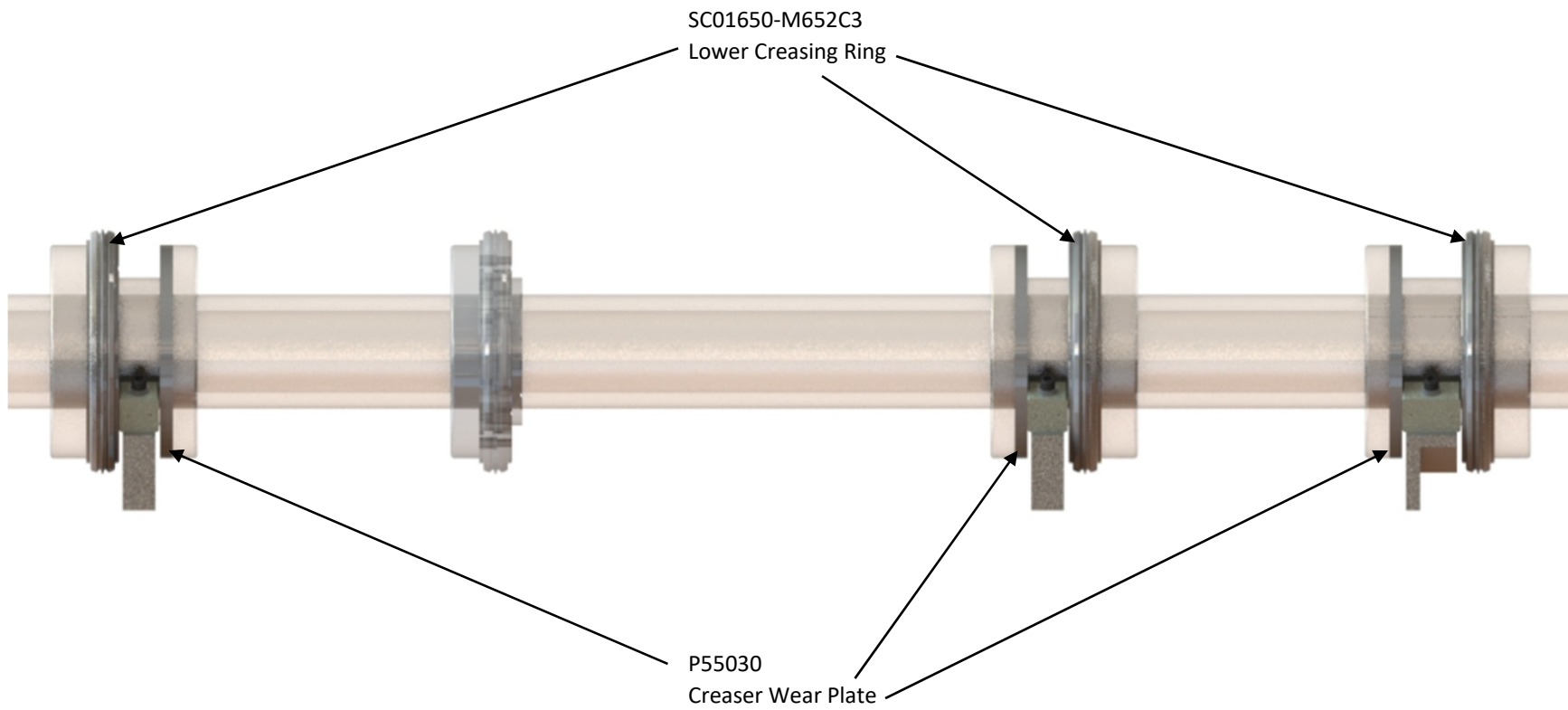
P55019-1001
Lower Creaser Shoe Assy
Glue Lap Position



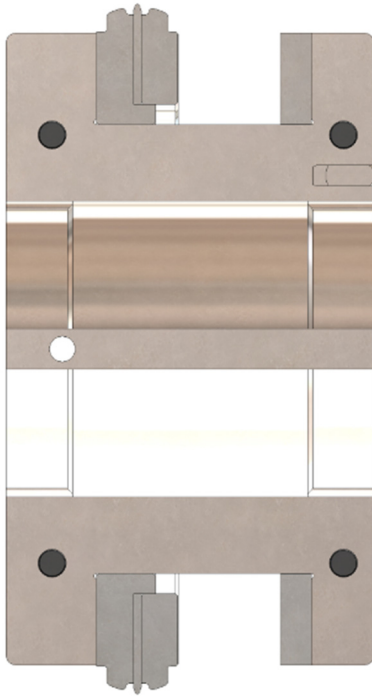
**CREASER YOKE
COMPONENT DEFINITIONS**

CREASER WEAR PLATES AND CREASING RINGS

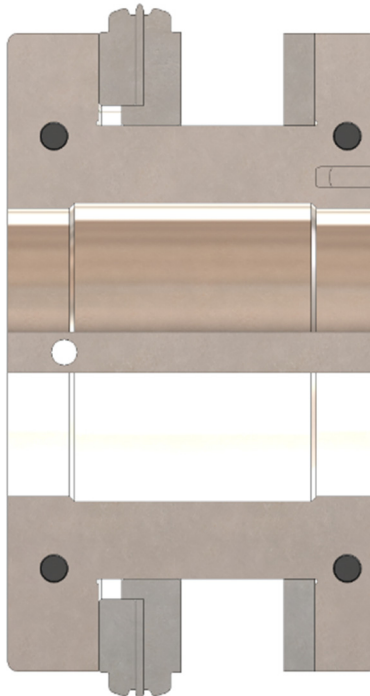
BOARD TRAVEL



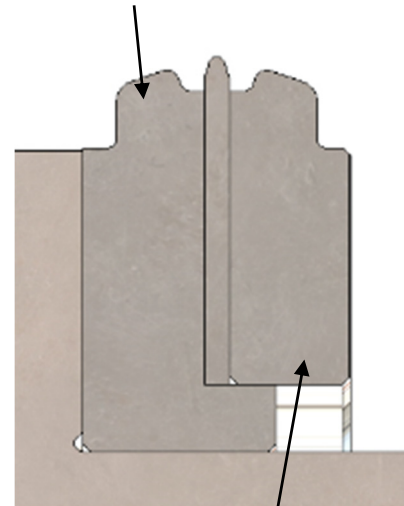
Correct



Incorrect



Unhardened Ring Body



Hardened Clamp Ring

CORRECT INSTALLATION OF LOWER SCORE RINGS