


SCALE 1:1

3.) BREAK SHARP EDGES .010 MAXIMUM.						 L. E. SAUER MACHINE COMPANY 3535 TREE COURT INDUSTRIAL BOULEVARD ST. LOUIS, MO. 63122	
2.) SURFACE FINISH: 63/√						<small>THIS DRAWING CONTAINS PROPRIETARY DATA OF "L.E. SAUER MACHINE COMPANY". NO DISCLOSURE, REPRODUCTION OR OTHER USE OF ANY PART THEREOF MAY BE MADE EXCEPT BY WRITTEN PERMISSION.</small>	
1. MAXIMUM TOOL RADIUS .0313 FOR CERAMIC TOOL USED ON HEAT TREATED TOOL STEEL. .015 TOOL RADIUS MAXIMUM OTHERWISE.						FIRST USED WITH: F012 FILENAME: M746.SLDDRW	
TOLERANCES UNLESS OTHERWISE SPECIFIED: .XX = +/- .0200 IN. .XXXX = +/- .0050 IN. .XXX = +/- .0050 IN. ANGLES = +/- 1/2 DEG.						DRAWN: DATE: SCALE: 3:1 CHECKED: DATE: SHEET: OF:	
PRINT ROUTING: <input type="checkbox"/> B2 <input type="checkbox"/> S1		PRINT DATE: 3/6/2019		LET		REVISION / REASON BY DATE CHKD	
						TITLE / DESCRIPTION: MALE SCORE FORM DRAWING / FORM NO.: M-746_	