# PULL COLLAR INFORMATION GATHERING SHEET

These pull collars are:

For what machine:
1. Machine:
   Size: _____
   Make : _____
   Model: _____

2. Do you have part numbers for the collars?

   Sauer Part No.(s): _____, _____,
   OEM Part No.(s) _____,_____,

3. For what section(s)and:
   What is shaft/collar configuration: (Configuration information is not required but is helpful.)
   Upper shaft / Lower shaft
   C = Collar, S = Shaft.
   Example: C/S = Upper shaft has a collar./ Runs against Lower which is a shaft
            with no collars.

   (Information if available)

   Print down:
   1._____                          C/C   C/S   S/C (CIRCLE ONE)
   2._____                          C/C   C/S   S/C (CIRCLE ONE)
   3._____                          C/C   C/S   S/C (CIRCLE ONE)
   4._____                          C/C   C/S   S/C (CIRCLE ONE)

   Slot Section _____              C/C   C/S   S/C (CIRCLE ONE)

   Score Section _____             C/C   C/S   S/C (CIRCLE ONE)

   Die Cut Section _____           C/C   C/S   S/C (CIRCLE ONE)

   Other Section _____             C/C   C/S   S/C (CIRCLE ONE)
   (Describe: _____)

4. Type of collar needed:
   Feed ____
   Crush____

5. Clamping:
   Manually set_____
   Yoked_____

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6.  Measurements:
    Collar outside diameter:_____

    Fits on Shaft Size: _____
    Shaft has key:_____,  keyway: _____, no key or keyway_____
         If Key:  Width_____,  Height_____,
       If Keyway:  Width_____,  Depth_____,
       If Keyway:  Does collar have captive key that slides with it?
                   Yes_____
                    No_____

7. Drive gear tooth count(s)
    A) For shaft(s) in section that pull collars run(s).
         Upper Shaft:  No. of teeth_____
         Lower Shaft:  No. of teeth_____

    B) For shaft(s) in section that pull collars run(s).
         Upper Shaft:  No. of teeth_____
         Lower Shaft:  No. of teeth_____

    C) For shaft(s) in section that pull collars run(s).
         Upper Shaft:  No. of teeth_____
         Lower Shaft:  No. of teeth_____

8.  Supply **any one** of these **if we do not already know it** from other machine histories.
    Drive gear tooth count for:
              A. Slot section male slotter shaft:  No. of teeth_____
              B.  Print cylinder drive gear:  No. of teeth_____
              C.  Die cut drum drive gear:  No. of teeth_____